# **CASE STUDY**

## **Heavy Industrial**

#### **End-User Description**

A copper foundry located in South America with the capacity to process 1,160,000 tonnes of copper concentrate per year, as well as valuable bi-products from its smelting process. They aim to provide a healthy and safe work environment for employees, are committed to sustainable development and want to be leaders in fugitive emissions reduction.

#### **The Challenge**

Aside from copper, the foundry also produces high purity sulphuric acid as a bi-product of the smelting process which requires chemically resistant equipment and materials. Installing the wrong sealing device in a critical service can have catastrophic results, posing risks to workers and the surrounding community, and possibly causing revenue loss resulting from emergency shutdowns and wasted product. Identifying a compatible sealing material can be difficult and in critical services there is zero room for error. Copper processing also creates air emissions that include particles and sulfur dioxide. Emissions pose a potential health hazard to production staff, nearby areas and the environment.

#### **The Solution**

Due to the versatility of Durlon® 9000 and its history of low leak rates, it was spec'd for use in the foundry's acid plant to seal pipes containing high purity sulphuric acid. Durlon® 9000 has been extensively tested for compatibility with aggressive chemicals and is proven to be suitable in a wide range of chemical processes, saving the end-user time in researching and testing other potential materials.

### **The Benefits**

The customers were pleased to discover that the high performance sealing material has passed TA Luft, a European air pollution test standard, aligning with the company's objective in reducing fugitive emissions while maintaining a safe workplace for staff and upholding environmentally sound operations.



Durlon<sup>®</sup> Products Used Durlon<sup>®</sup> 9000

End-User Industry Foundry/Metallurgy

**Media** Sulphuric acid

**Pressure** 13.8-3.45 bar (20-50 psi)

**Temperature** 10°C - 110°C (50°F - 230°F)

#### **Special Requirements:**

- Compatible with sulphuric acid
- Low emission technology
- Suitable for a wide range of temperatures



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