

Inorganic Filler with Pure PTFE Resins Filled PTFE Gasket Material ASTM F104: F452111-A9B5E11K6M6

Colour	Blue
Filler System	Inorganic
Temp.: Min Max Continuous, Max	-212°C (-350°F) 271°C (520°F) 260°C (500°F)
Pressure, max, bar (psi)	103 (1,500)
Density, g/cc (lbs/ft ³)	2.2 (138)
Compressibility, %	8-16
Recovery, %	40
Creep Relaxation, %	30
Tensile Strength, MPa (psi)	13.8 (2,000)
Sealability, cc/min ASTM 2378 (Nitrogen)	0.01
Volume Resistivity, ohm-cm ASTM D257	1.0 x 10 ⁵
Dielectric Breakdown ASTM D149, kV/mm (V/mil)	16 (406)

Gasket Factors		
m	1/16"	1/8"
Y psi (MPa)	2.2	4.6
G _b psi (MPa)	1,937 (13.4)	1,639 (11.3)
a	639 (4.4)	495 (3.4)
G _s psi (MPa)	0.220	0.262
	55 (0.379)	65 (0.448)

Note: ASTM properties are based on 1/16" sheet thickness, except ASTM F38 which is based on 1/32" sheet thickness. This is a general guide only and should not be the sole means of accepting or rejecting this material. The data listed here falls within the normal range of product properties, but should not be used to establish specifications limits nor used alone as the basis of design. For applications above Class 300, contact our technical department.

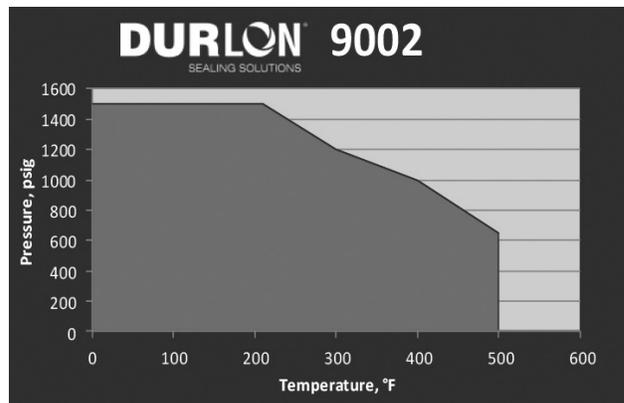
Warning: Durlon® gasket materials should never be recommended when both temperature and pressure are at the maximum listed. Properties and applications stated are typical. No applications should be undertaken by anyone without independent study and evaluation for suitability. Never use more than one gasket in one flange joint and never reuse a gasket. Improper use or gasket selection could cause property damage and/or serious injury. Data reported is a compilation of field testing, field service reports and/or in-house testing. While the utmost care has gone into publishing the information contained herein, we assume no responsibility for errors. Specifications and information contained in this flyer are subject to change without notice. This edition cancels and obsoletes all previous editions.

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Durlon® 9002 is an adaptation of the original glass-filled formula to better meet extreme cryogenic demands. Durlon® 9002 has passed BAM certification for both gaseous and liquid oxygen tests up to 260°C (500°F) at 52 bar (754 psi) and LOX Mechanical Impact Sensitivity (ASTM G86 & ISO 21010), passing with zero reactions out of twenty tests (0/20) at a test reaction frequency of 0%.

Durlon® 9002 is readily available through the standard manufacturing process and requires no secondary heat or cleansing treatments prior to gasket cutting. Once gaskets are cut, traditional oxygen cleaning standards must be applied for safety. Durlon® 9002 comes available as oxygen cleaned gaskets, bagged, labeled, and sealed according to the European Industrial Gases Association standard for Cleaning of Equipment for Oxygen Service.



Durlon® 9002 has achieved numerous certifications including FDA, BAM oxygen service, and LOX mechanical impact sensitivity certifications, DNV-GL.