

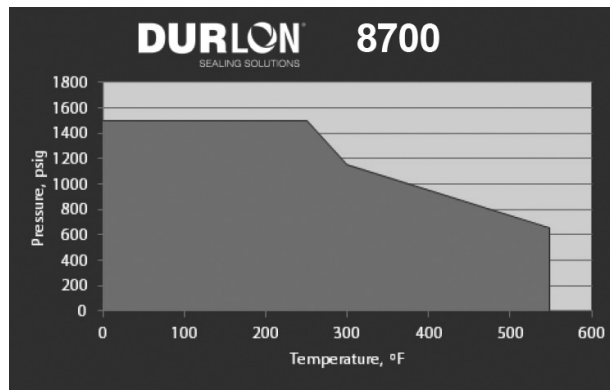
## Aramid/Inorganic with CR Rubber Binder Compressed Non-Asbestos Gasket Material ASTM F104: F712330-A9B5E45K5L153M5

Colour	Blue
Fiber System	Aramid/Inorganic
Binder	CR
Temp.: Min	-73°C (-100°F)
Max	371°C (700°F)
Continuous, Max	287°C (548°F)
Pressure, max, bar (psi)	103 (1,500)
Density, g/cc (lbs/ft³)	1.7 (106)
Compressibility, %	8-16
Recovery, %	45
Creep Relaxation, %	20
Tensile Strength, MPa (psi)	10.3 (1,500)
Sealability	
ASTM F37 (Fuel A), ml/hr	0.03
ASTM F37 (Nitrogen), ml/hr	0.7
ASTM F2378 (Nitrogen), cc/min	0.05
Fluid Resistance, ASTM F146	
IRM 903 Oil 5hrs at 300°F	
Thickness Increase, %	0-15
Weight Increase, %	20
ASTM Fuel B 5hrs at 70°F	
Thickness Increase, %	5-20
Weight Increase, %	20
Flexibility, ASTM F147	8x
Volume Resistivity, ohm-cm ASTM D257	4.2 x 10 <sup>13</sup>
Dielectric Breakdown ASTM D149, kV/mm (V/mil)	11.7 (297)



Durlon® 8700 is a high performance gasket material for use in processes requiring a neoprene (CR) bonded sheet. This product has excellent resistance to ozone, oils, non-aromatic solvents and many refrigerants. Durlon® 8700 has excellent hand and die cutting characteristics and has passed the MIL-G-24696B Navy Adhesion Test (366°F/48 hrs).

**Anti-Stick Properties:** Much effort has gone into improving the anti-stick release agents of all compressed Durlon® products. All Durlon® compressed gasket materials have passed the MIL-G-24696B Navy Adhesion Test (366°F/48hrs).



**Note:** ASTM properties are based on 1/16" sheet thickness, except ASTM F38 which is based on 1/32" sheet thickness. This is a general guide only and should not be the sole means of accepting or rejecting this material. The data listed here falls within the normal range of product properties, but should not be used to establish specifications limits nor used alone as the basis of design. For applications above Class 300, contact our technical department.

**Warning:** Durlon® gasket materials should never be recommended when both temperature and pressure are at the maximum listed. Properties and applications stated are typical. No applications should be undertaken by anyone without independent study and evaluation for suitability. Never use more than one gasket in one flange joint and never reuse a gasket. Improper use or gasket selection could cause property damage and/or serious injury. Data reported is a compilation of field testing, field service reports and/or in-house testing. While the utmost care has gone into publishing the information contained herein, we assume no responsibility for errors. Specifications and information contained in this flyer are subject to change without notice. This edition cancels and obsoletes all previous editions.

Gasket Factors		
	1/16"	1/8"
m	3.1	5
Y psi (MPa)	3,127 (21.6)	4,000 (27.6)
G <sub>b</sub> psi (MPa)	546 (3.8)	758 (5.2)
a	0.455	0.34
G <sub>s</sub> psi (MPa)	12 (0.083)	0.01 (0.0001)