

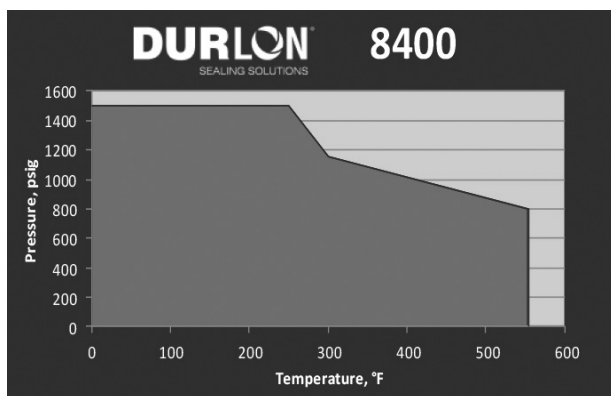
Phenolic Fibre with NBR Rubber Binder Compressed Non-Asbestos Gasket Material ASTM: F712120-A9B4E22K5L911M5

8400



With an extremely wide pH application range (2-13 at room temp.) Durlon® 8400 can be used in process piping and equipment in chemical, pulp & paper and other general industrial applications. A unique high-performance compressed sheet, Durlon® 8400 is an excellent gasket material for use in steam, mild caustics and acids.

Anti-Stick Properties: Much effort has gone into improving the anti-stick release agents of all compressed Durlon® products. All Durlon® compressed gasket materials have passed the MIL-G-24696B Navy Adhesion Test (366°F/48hrs).



Note: ASTM properties are based on 1/16" sheet thickness, except ASTM F38 which is based on 1/32" sheet thickness. This is a general guide only and should not be the sole means of accepting or rejecting this material. The data listed here falls within the normal range of product properties, but should not be used to establish specifications limits nor used alone as the basis of design. For applications above Class 300, contact our technical department.

Warning: Durlon® gasket materials should never be recommended when both temperature and pressure are at the maximum listed. Properties and applications stated are typical. No applications should be undertaken by anyone without independent study and evaluation for suitability. Never use more than one gasket in one flange joint and never reuse a gasket. Improper use or gasket selection could cause property damage and/or serious injury. Data reported is a compilation of field testing, field service reports and/or in-house testing. While the utmost care has gone into publishing the information contained herein, we assume no responsibility for errors. Specifications and information contained in this flyer are subject to change without notice. This edition cancels and obsoletes all previous editions.

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| Colour | Gold |
| Fiber System | Phenolic |
| Binder | NBR |
| Temperature: Min Max Continuous, Max | -73°C (-100°F) 427°C (800°F) 290°C (554°F) |
| Pressure, max, bar (psi) | 103 (1,500) |
| Density, g/cc (lbs/ft³) | 1.7 (106) |
| Compressibility, % | 8-16 |
| Recovery, % | 50 |
| Creep Relaxation, % | 25 |
| Tensile Strength, MPa (psi) | 12.4 (1,800) |
| Sealability ASTM 2378 (Nitrogen), cc/min ASTM F37 (Fuel A), ml/hr ASTM F37 (Nitrogen), ml/hr | 0.03 0.01 0.3 |
| Fluid Resistance, ASTM F146 IRM 903 Oil 5hrs at 300°F Thickness Increase, % Weight Increase, % ASTM Fuel B 5hrs at 70°F Thickness Increase, % Weight Increase, % | 0-15 15 0-10 15 |
| Flexibility, ASTM F147 | 8x |
| Volume Resistivity, ohm-cm ASTM D257 | 3.1 x 10 ¹³ |
| Dielectric Breakdown ASTM D149, kV/mm (V/mil) | 14.6 (371) |

| Gasket Factors | | |
|--------------------------|--------------|--------------|
| m | 1/16" | 1/8" |
| Y psi (MPa) | 2.9 | 4.5 |
| G _b psi (MPa) | 2,410 (16.6) | 3,967 (27.4) |
| a | 0.311 | 0.321 |
| G _s psi (MPa) | 0.01 (.001) | 0.014 (.001) |